



15000 KN – Swaging Press

This 15000KN Two column Swaging Press is capable of pressing the following sizes :

Straight: Z 56 (Form A, EN 13411-3)
 & up to XL 76 in two bite

Rounded: Z 56 (Form B, EN 13411-3)

Tapered: Z 52 (Form C, EN 13411-3)

Flemish Eye: 90mm (3-1/2")

Swage Sockets:
 Full Shanks 32mm (1-1/4")
 Progressive 51mm (2")

Quality

This machine is produced in accordance with the CE machinery directive & BS EN 693:2001.

Warranty

This machine comes with a 12 months defective parts warranty.



1500T P56/76 RFFSC

Technical Data

Solenoid Control	
Max pressure capacity	15000 KN
Working stroke	90 mm
Max oil pressure	345 bar
Unloaded stroke speed	10 mm/s
Loaded stroke speed	1.7 mm/s
Return speed	12 mm/s
Swaging die take-up, Max with Angle Packing	300 x 250mm 220 x 150mm
Operating height	1085mm
Power supply	380 V 50 Hz 15 KW
Dimensions (LxWxH)	2100 x 1200 X 2375 mm
Weight	8500 KG
Oil capacity	400 Litres
Oil	ISO VG 32

Other voltage on request.
 We reserve the right to change technical data