

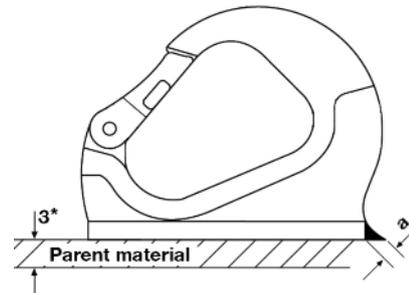


Yale Weld-on Hook Model: ASH

Welding instructions:

1. The welding must be carried out by a certified welder according to BS EN 287-1:2004
2. The welded areas of the parent material must be free of dirt, oil, paint, and rust.
3. *The parent material must be of adequate strength for the corresponding force. The minimum material thickness, must not be less than the dimension of the welding seam.
4. If using welding electrodes we recommend:
 - ISO 2560 E 515 B 110 26 (H)
 - DIN 1913 E 51 53 B 10
5. Welding seam dimensions according to the different capacities of the weld-on hooks:

Capacity	Welding seam dimension (A)
1000kgs	4mm
3000kgs	5mm
5000kgs	5mm
8000kgs	7mm



Attention:

Applications for weld-on hooks fitted to construction machines, please observe the following:

- **Avoid inadmissible stress - no off centre forces.**
- **Avoid danger zones and rotating parts - crushing danger.**
- **Safe operation has to be guaranteed through appropriate accessibility.**
- **In a lifting application avoid any obstruction and observe safe working zones.**
- **Before use, the installation of the weld-on hook has to be inspected by a competent person.**
- **Always consult the manufacturers instruction manual for the construction machine to ensure adherence with the correct procedure for welding. Make sure all relevant details are recorded including any tests that the competent person may deem necessary.**

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